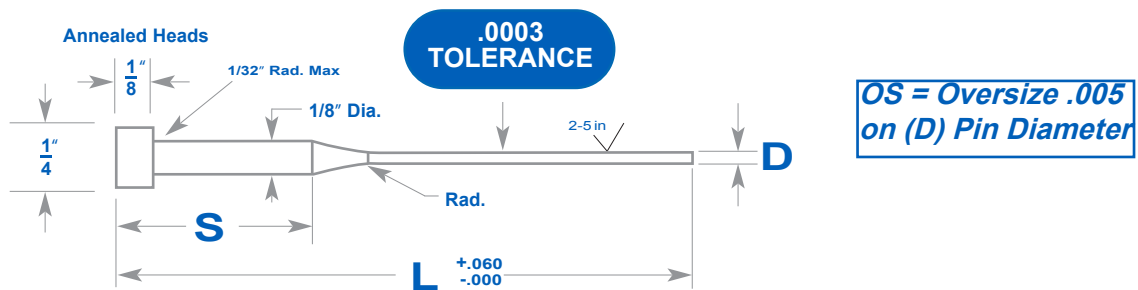


XT M-2 STEEL 58-60 R/C THRU HARDENED STEP EJECTOR PINS

Advantages of Choice Thru-Hardened Ejector Pin

- M-2 Steel stays hard to 60 RC in applications up to 1200 Degree F
- Eliminate annealing in applications above 300 Degrees F as found in other thru-hardened pins
- Eliminate wear and galling due to carbon-bonding
- Special material properties create 100% better surface finishes than comparable pins when ground
- Eliminate extra polishing after grinding special form work
- 2 to 5 micro-inch finish is standard - eliminating galling, reducing wear on pins & mold cavities and eliminating chipping
- Tolerance of .0003" on the diameter is equivalent to gage pin tolerances
- Heads are annealed for easy keying and special machining
- All of Choice thru-hardened pins are marked with part number
- Pins can be coated with any coating available
- Special size pins can be easily ground to your specifications



| Pin Dia | Actual Size | Step Length | OAL | Catalog Number | List Price |
|---------|--------------------|---------------|-------------|----------------|------------|
| D | +0.0000 -0.0003 | S | | | |
| 1/32 | .0307 | 1/2" Shoulder | 6.00 | XT0310506 | 11.15 |
| | .0357 | | 6.00 | XT0310506OS | 12.20 |
| | .0307 | | 8.00 | XT0310508 | 11.59 |
| | .0307 | | 10.00 | XT0310510 | 12.10 |
| | .0357 | 10.00 | XT0310510OS | 13.15 | |
| | .0307 | 2" Shoulder | 6.00 | XT0312006 | 10.19 |
| | .0357 | | 6.00 | XT0312006OS | 11.47 |
| | .0307 | | 8.00 | XT0312008 | 11.47 |
| | .0307 | | 10.00 | XT0312010 | 12.13 |
| | .0357 | 10.00 | XT0312010OS | 13.67 | |
| | .0307 | 3" Shoulder | 8.00 | XT0313008 | 10.83 |
| | .0357 | | 8.00 | XT0313008OS | 11.88 |
| | .0307 | 4" Shoulder | 8.00 | XT0314008 | 9.54 |
| | .0357 | | 8.00 | XT0314008OS | 10.59 |

| Pin Dia | Actual Size | Step Length | OAL | Catalog Number | List Price |
|---------|--------------------|---------------|-------------|----------------|------------|
| D | +0.0000 -0.0003 | S | | | |
| 3/64 | .0463 | 1/2" Shoulder | 6.00 | XT0460506 | 7.64 |
| | .0513 | | 6.00 | XT0460506OS | 8.69 |
| | .0463 | | 8.00 | XT0460508 | 11.03 |
| | .0463 | | 10.00 | XT0460510 | 11.78 |
| | .0513 | 10.00 | XT0460510OS | 13.38 | |
| | .0463 | 2" Shoulder | 6.00 | XT0462006 | 6.95 |
| | .0513 | | 6.00 | XT0462006OS | 8.91 |
| | .0463 | | 8.00 | XT0462008 | 8.91 |
| | .0463 | | 10.00 | XT0462010 | 10.19 |
| | .0513 | 10.00 | XT0462010OS | 11.24 | |
| | .0463 | 3" Shoulder | 8.00 | XT0463008 | 11.24 |
| | .0513 | | 8.00 | XT0463008OS | 12.29 |
| | .0463 | 4" Shoulder | 8.00 | XT0464008 | 7.96 |
| | .0513 | | 8.00 | XT0464008OS | 9.01 |
| | .0463 | | 10.00 | XT0464010 | 8.91 |
| | .0513 | | 10.00 | XT0464010OS | 10.02 |

Prices subject to change without notice



M-2 STEEL 58-60 R/C

THRU HARDENED STEP EJECTOR PINS

| Pin Dia | Actual Size | Step Length | OAL | Catalog Number | List Price |
|---------|------------------|------------------|-------|----------------|------------|
| D | +0.000 -0.003 | S | | | |
| 1/16 | .0620 | 1/2" Shoulder | 6.00 | XT0620506 | 6.37 |
| | .0670 | | 6.00 | XT0620506OS | 7.64 |
| | .0620 | | 8.00 | XT0620508 | 11.15 |
| | .0620 | | 10.00 | XT0620510 | 12.10 |
| | .0670 | | 10.00 | XT0620510OS | 13.15 |
| | .0620 | 2" Shoulder | 6.00 | XT0622006 | 6.05 |
| | .0670 | | 6.00 | XT0622006OS | 7.64 |
| | .0620 | | 8.00 | XT0622008 | 8.02 |
| | .0620 | | 10.00 | XT0622010 | 8.91 |
| | .0670 | | 10.00 | XT0622010OS | 9.96 |
| | .0620 | 3" Shoulder | 8.00 | XT0623008 | 8.02 |
| | .0670 | | 8.00 | XT0623008OS | 9.07 |
| | .0620 | 4" Shoulder | 8.00 | XT0624008 | 7.33 |
| | .0670 | | 8.00 | XT0624008OS | 8.91 |
| | .0620 | | 10.00 | XT0624010 | 8.91 |
| | .0670 | | 10.00 | XT0624010OS | 10.02 |
| 5/64 | .0776 | 1/2" Shoulder | 6.00 | XT0780506 | 6.37 |
| | .0826 | | 6.00 | XT0780506OS | 7.42 |
| | .0776 | | 8.00 | XT0780508 | 11.15 |
| | .0776 | | 10.00 | XT0780510 | 12.10 |
| | .0826 | | 10.00 | XT0780510OS | 13.15 |
| | .0776 | 2" Shoulder | 6.00 | XT0782006 | 5.73 |
| | .0826 | | 6.00 | XT0782006OS | 7.64 |
| | .0776 | | 8.00 | XT0782008 | 7.96 |
| | .0776 | | 10.00 | XT0782010 | 8.91 |
| | .0826 | | 10.00 | XT0782010OS | 9.96 |
| | .0776 | 3" Shoulder | 8.00 | XT0783008 | 7.96 |
| | .0826 | | 8.00 | XT0783008OS | 9.01 |
| | .0776 | 4" Shoulder | 8.00 | XT0784008 | 7.64 |
| | .0826 | | 8.00 | XT0784008OS | 8.69 |
| | .0776 | | 10.00 | XT0784010 | 8.28 |
| | .0826 | | 10.00 | XT0784010OS | 9.39 |

| Pin Dia | Actual Size | Step Length | OAL | Catalog Number | List Price |
|---------|------------------|------------------|-------|----------------|------------|
| D | +0.000 -0.003 | S | | | |
| 3/32 | .0932 | 1/2" Shoulder | 6.00 | XT0930506 | 5.73 |
| | .0982 | | 6.00 | XT0930506OS | 7.64 |
| | .0932 | | 8.00 | XT0930508 | 9.24 |
| | .0932 | | 10.00 | XT0930510 | 11.47 |
| | .0982 | | 10.00 | XT0930510OS | 12.52 |
| | .0932 | 2" Shoulder | 6.00 | XT0932006 | 5.42 |
| | .0982 | | 6.00 | XT0932006OS | 7.64 |
| | .0932 | | 8.00 | XT0932008 | 7.20 |
| | .0932 | | 10.00 | XP0932010 | 7.64 |
| | .0982 | | 10.00 | XT0932010OS | 8.69 |
| | .0932 | 3" Shoulder | 8.00 | XT0933008 | 7.13 |
| | .0982 | | 8.00 | XT0933008OS | 8.18 |
| | .0932 | 4" Shoulder | 8.00 | XT0934008 | 6.69 |
| | .0982 | | 8.00 | XT0934008OS | 7.74 |
| | .0932 | | 10.00 | XT0934010 | 7.64 |
| | .0982 | | 10.00 | XT0934010OS | 8.69 |
| 7/64 | .1088 | 1/2" Shoulder | 6.00 | XT1090506 | 5.73 |
| | .1138 | | 6.00 | XT1090506OS | 7.64 |
| | .1088 | | 8.00 | XT1090508 | 9.24 |
| | .1088 | | 10.00 | XT1090510 | 11.47 |
| | .1138 | | 10.00 | XT1090510OS | 13.51 |
| | .1088 | 2" Shoulder | 6.00 | XT1092006 | 5.42 |
| | .1138 | | 6.00 | XT1092006OS | 7.64 |
| | .1088 | | 8.00 | XT1092008 | 6.95 |
| | .1088 | | 10.00 | XT1092010 | 7.64 |
| | .1138 | | 10.00 | XT1092010OS | 8.69 |
| | .1088 | 3" Shoulder | 8.00 | XT1093008 | 7.00 |
| | .1138 | | 8.00 | XT1093008OS | 8.05 |
| | .1088 | 4" Shoulder | 8.00 | XT1094008 | 6.75 |
| | .1138 | | 8.00 | XT1094008OS | 7.80 |
| | .1088 | | 10.00 | XT1094010 | 8.28 |
| | .1138 | | 10.00 | XT1094010OS | 9.33 |



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