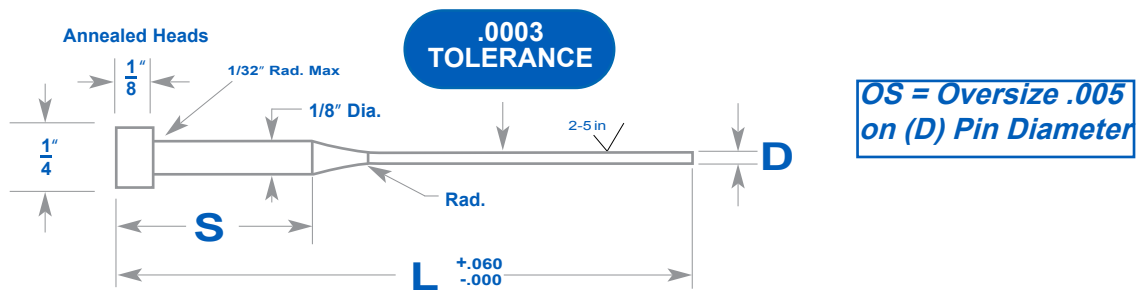


XT M-2 STEEL 58-60 R/C THRU HARDENED STEP EJECTOR PINS

Advantages of Choice Thru-Hardened Ejector Pin

- M-2 Steel stays hard to 60 RC in applications up to 1200 Degree F
- Eliminate annealing in applications above 300 Degrees F as found in other thru-hardened pins
- Eliminate wear and galling due to carbon-bonding
- Special material properties create 100% better surface finishes than comparable pins when ground
- Eliminate extra polishing after grinding special form work
- 2 to 5 micro-inch finish is standard - eliminating galling, reducing wear on pins & mold cavities and eliminating chipping
- Tolerance of .0003" on the diameter is equivalent to gage pin tolerances
- Heads are annealed for easy keying and special machining
- All of Choice thru-hardened pins are marked with part number
- Pins can be coated with any coating available
- Special size pins can be easily ground to your specifications



Pin Dia	Actual Size	Step Length	OAL	Catalog Number	List Price
D	+ .0000 - .0003	S			
1/32	.0307	1/2" Shoulder	6.00	XT0310506	10.62
	.0357		6.00	XT0310506OS	11.62
	.0307		8.00	XT0310508	11.04
	.0307		10.00	XT0310510	11.52
	.0357	10.00	XT0310510OS	12.52	
	.0307	2" Shoulder	6.00	XT0312006	9.70
	.0357		6.00	XT0312006OS	10.92
	.0307		8.00	XT0312008	10.92
	.0307		10.00	XT0312010	11.55
	.0357	10.00	XT0312010OS	13.02	
	.0307	3" Shoulder	8.00	XT0313008	10.31
	.0357		8.00	XT0313008OS	11.31
	.0307	4" Shoulder	8.00	XT0314008	9.09
	.0357		8.00	XT0314008OS	10.09

Pin Dia	Actual Size	Step Length	OAL	Catalog Number	List Price
D	+ .0000 - .0003	S			
3/64	.0463	1/2" Shoulder	6.00	XT0460506	7.28
	.0513		6.00	XT0460506OS	8.28
	.0463		8.00	XT0460508	10.50
	.0463		10.00	XT0460510	11.22
	.0513	10.00	XT0460510OS	12.74	
	.0463	2" Shoulder	6.00	XT0462006	6.62
	.0513		6.00	XT0462006OS	8.49
	.0463		8.00	XT0462008	8.49
	.0463		10.00	XT0462010	9.70
	.0513	10.00	XT0462010OS	10.70	
	.0463	3" Shoulder	8.00	XT0463008	10.70
	.0513		8.00	XT0463008OS	11.70
	.0463	4" Shoulder	8.00	XT0464008	7.58
	.0513		8.00	XT0464008OS	8.58
	.0463		10.00	XT0464010	8.49
	.0513		10.00	XT0464010OS	9.54

Prices subject to change without notice



M-2 STEEL 58-60 R/C

THRU HARDENED STEP EJECTOR PINS

Pin Dia	Actual Size	Step Length	OAL	Catalog Number	List Price
D	+0.000 -.0003	S			
1/16	.0620	1/2" Shoulder	6.00	XT0620506	6.07
	.0670		6.00	XT0620506OS	7.28
	.0620		8.00	XT0620508	10.62
	.0620		10.00	XT0620510	11.52
	.0670		10.00	XT0620510OS	12.52
	.0620	2" Shoulder	6.00	XT0622006	5.76
	.0670		6.00	XT0622006OS	7.28
	.0620		8.00	XT0622008	7.64
	.0620		10.00	XT0622010	8.49
	.0670		10.00	XT0622010OS	9.49
	.0620	3" Shoulder	8.00	XT0623008	7.64
	.0670		8.00	XT0623008OS	8.64
	.0620	4" Shoulder	8.00	XT0624008	6.98
	.0670		8.00	XT0624008OS	8.49
	.0620		10.00	XT0624010	8.49
	.0670		10.00	XT0624010OS	9.54
5/64	.0776	1/2" Shoulder	6.00	XT0780506	6.07
	.0826		6.00	XT0780506OS	7.07
	.0776		8.00	XT0780508	10.62
	.0776		10.00	XT0780510	11.52
	.0826		10.00	XT0780510OS	12.52
	.0776	2" Shoulder	6.00	XT0782006	5.46
	.0826		6.00	XT0782006OS	7.28
	.0776		8.00	XT0782008	7.58
	.0776		10.00	XT0782010	8.49
	.0826		10.00	XT0782010OS	9.49
	.0776	3" Shoulder	8.00	XT0783008	7.58
	.0826		8.00	XT0783008OS	8.58
	.0776	4" Shoulder	8.00	XT0784008	7.28
	.0826		8.00	XT0784008OS	8.28
	.0776		10.00	XT0784010	7.89
	.0826		10.00	XT0784010OS	8.94

Pin Dia	Actual Size	Step Length	OAL	Catalog Number	List Price
D	+0.000 -.0003	S			
3/32	.0932	1/2" Shoulder	6.00	XT0930506	5.46
	.0982		6.00	XT0930506OS	7.28
	.0932		8.00	XT0930508	8.80
	.0932		10.00	XT0930510	10.92
	.0982		10.00	XT0930510OS	11.92
	.0932	2" Shoulder	6.00	XT0932006	5.16
	.0982		6.00	XT0932006OS	7.28
	.0932		8.00	XT0932008	6.86
	.0932		10.00	XP0932010	7.28
	.0982		10.00	XT0932010OS	8.28
	.0932	3" Shoulder	8.00	XT0933008	6.79
	.0982		8.00	XT0933008OS	7.79
	.0932	4" Shoulder	8.00	XT0934008	6.37
	.0982		8.00	XT0934008OS	7.37
	.0932		10.00	XT0934010	7.28
	.0982		10.00	XT0934010OS	8.28
7/64	.1088	1/2" Shoulder	6.00	XT1090506	5.46
	.1138		6.00	XT1090506OS	7.28
	.1088		8.00	XT1090508	8.80
	.1088		10.00	XT1090510	10.92
	.1138		10.00	XT1090510OS	12.87
	.1088	2" Shoulder	6.00	XT1092006	5.16
	.1138		6.00	XT1092006OS	7.28
	.1088		8.00	XT1092008	6.62
	.1088		10.00	XT1092010	7.28
	.1138		10.00	XT1092010OS	8.28
	.1088	3" Shoulder	8.00	XT1093008	6.67
	.1138		8.00	XT1093008OS	7.67
	.1088	4" Shoulder	8.00	XT1094008	6.43
	.1138		8.00	XT1094008OS	7.43
	.1088		10.00	XT1094010	7.89
	.1138		10.00	XT1094010OS	8.89



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